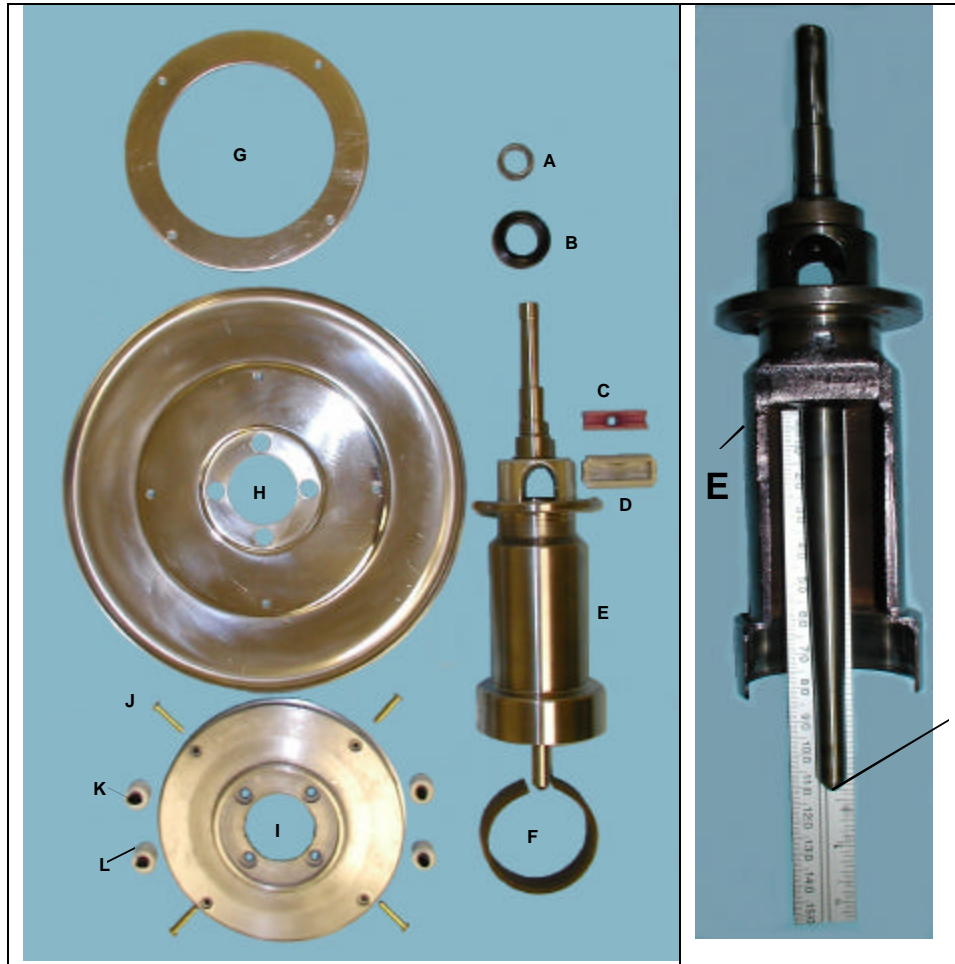


**SPINDLE REBUILD FOR VOLKMANN
07/07O/08, BA1, BA2, AND 07O/08 BA3**

- A) Inner Race
- B) Seal Ring
- C) Ceramic Spindle Thread Guide
- D) Spindle Thread Guide Housing
- E) Axle & Whorl Assembly
- F) Spindle Brake Lining, Pre-Formed
- G) Balance Ring
- H) Stainless Steel Twist Plate
- I) Reserve Pan
- J) Brass Rivet
- K) Damping Piece (inside hourglass)
- L) Hourglass Ceramic



E) Axle & Whorl

Minimum axle length, to tip, to qualify for rebuild is 108mm

DESCRIPTION OF BASIC REBUILD SERVICES:		
EE402068	07/ 07O BA1, BA2 & 07O BA3	Upper Spindle Refurbish: Complete Clean-Up, Grind Tip, Replace E13 Race (A), New Brake Lining (F), Balance Ring (G), Damping Piece (K), Rivets (J), New Hardware and Balance
EE402125	08 BA1 - BA3	
	07/ 07O	If Stainless Twist Plate EE440302 (H) is required...
	08	If Stainless Twist Plate EE440313 (H) is required ...
		If Blade & Whorl EE440293 (E) is required ...
		IF Blade & Whorl (E) and Twist Plate (H) are required...

ADDITIONAL ITEMS:		
EE440290	07 BA2, 2-Way	Replace Reserve Pan (I)
EE440315	08 BA3	
EE402120	06-09, BA1-BA3	New Bolster only
EE440020		Lower Spindle Complete, Bolster with Brake Shoe, Pin and Washers
EE480069		New Brake Shoe Only

